



- NOTES:**
- LID MATERIAL: Kovar
 - PLATING:
 - 1st LAYER: 50/350 micro inches Ni
 - 2nd LAYER: 25/50 micro inches Au
 - 3rd LAYER: 50/350 micro inches Ni
 - 4th LAYER: 25 micro inches Au
 note: Total Au layer 50 to 225 micro inches
 Total Ni layer not to exceed 450 micro inches
 - PREFORM: 80+/- 1% Au 20% Sn
 - FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.

DWG # W756S		
DIMENSION	TOLERANCE	
A	.530	+/- .003
B	.480	+/- .003
C	.430	+/- .003
D	.380	+/- .003
R1		+/- .005
R2	.020	+/- .005
L	.010	+/- .001
P	.0021	+/- .0003
Chelsea Part #	LCL530R4	