



- NOTES:**
- LID MATERIAL: Kovar
  - PLATING:
    - 1st LAYER: 50/350 micro inches Ni
    - 2nd LAYER: 25/50 micro inches Au
    - 3rd LAYER: 50/350 micro inches Ni
    - 4th LAYER: 25 micro inches Au
 note: Total Au layer 50 to 225 micro inches  
 Total Ni layer not to exceed 450 micro inches
  - PREFORM: 80+/- 1% Au 20% Sn
  - FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.

DWG # W569A		
DIMENSION	TOLERANCE	
A	.530	+/- .003
B	.330	+/- .003
C	.480	+/- .003
D	.280	+/- .003
R1		+/- .005
R2	.010	+/- .005
L	.010	+/- .001
P	.0021	+/- .0003
<b>Chelsea Part #</b>	<b>LCL530R1</b>	