



Chelsea Part # LCL540S		
DIMENSION	TOLERANCE	
A	.540	+/- .003
B	.540	+/- .003
C	.460	+/- .003
D	.460	+/- .003
R1	.030	+/- .005
R2	.020	+/- .005
L	.010	+/- .001
P	.0021	+/- .0003

**NOTES:**

- LID MATERIAL: Alloy 42 or Kovar
  - PLATING:
    - 1st LAYER: 50/350 micro inches Ni
    - 2nd LAYER: Au
    - 3rd LAYER: 50/350 micro inches Ni
    - 4th LAYER: 25 micro inches Au
- Note: Total Au layers 50 to 225 micro inches  
Total Ni layers not to exceed 450 micro inches
- PREFORM: 80+/- 1% Au 20% Sn
  - FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.

