



Chelsea Part # LCL786S		
DIMENSION	TOLERANCE	
A	.786	+/- .003
B	.786	+/- .003
C	.706	+/- .003
D	.706	+/- .003
R1	.030	+/- .005
R2	.006	+/- .005
L	.010	+/- .001
P	.0021	+/- .0003

NOTES:

1. LID MATERIAL: Kovar
 2. PLATING:
 - 1st LAYER: 50/350 micro inches Ni
 - 2nd LAYER: 50 micro inches Au
 - 3rd LAYER: 50/350 micro inches Ni
 - 4th LAYER: 50 micro inches Au
- Note: Total Au layers 100 to 225 micro inches
Total Ni layers not to exceed 450 micro inches
3. PREFORM: 80+/- 1% Au 20% Sn
 4. FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.

