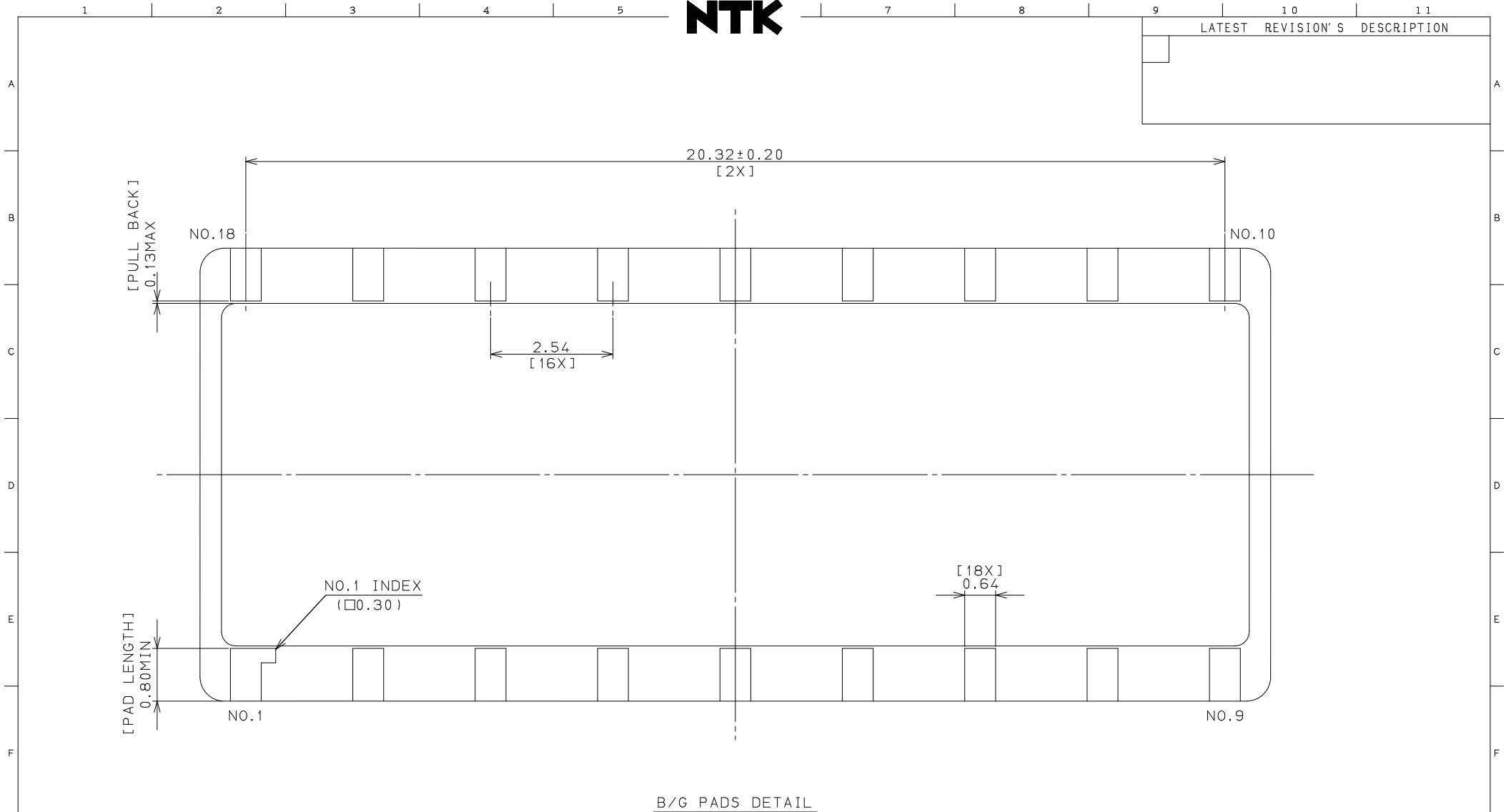


- NOTES:
1. GOLD PLATE 1.5μm MIN OVER 2.0μm MIN NICKEL.
 2. METALLIZATION WIDTH 0.76 MIN AT CHAMFER.
 3. SEAL RING ISOLATED FROM ANY LEAD.
 4. PLATING CONTACT MARK φ0.30 MAX PERMISSIBLE AT SEAL RING.
 5. LEAD PULL STRENGTH SHALL BE 8.82N[2.0Lbs] WHEN PULLED AT 90 DEGEES.
 6. NTK SPEC YS-1002 SHALL APPLY.

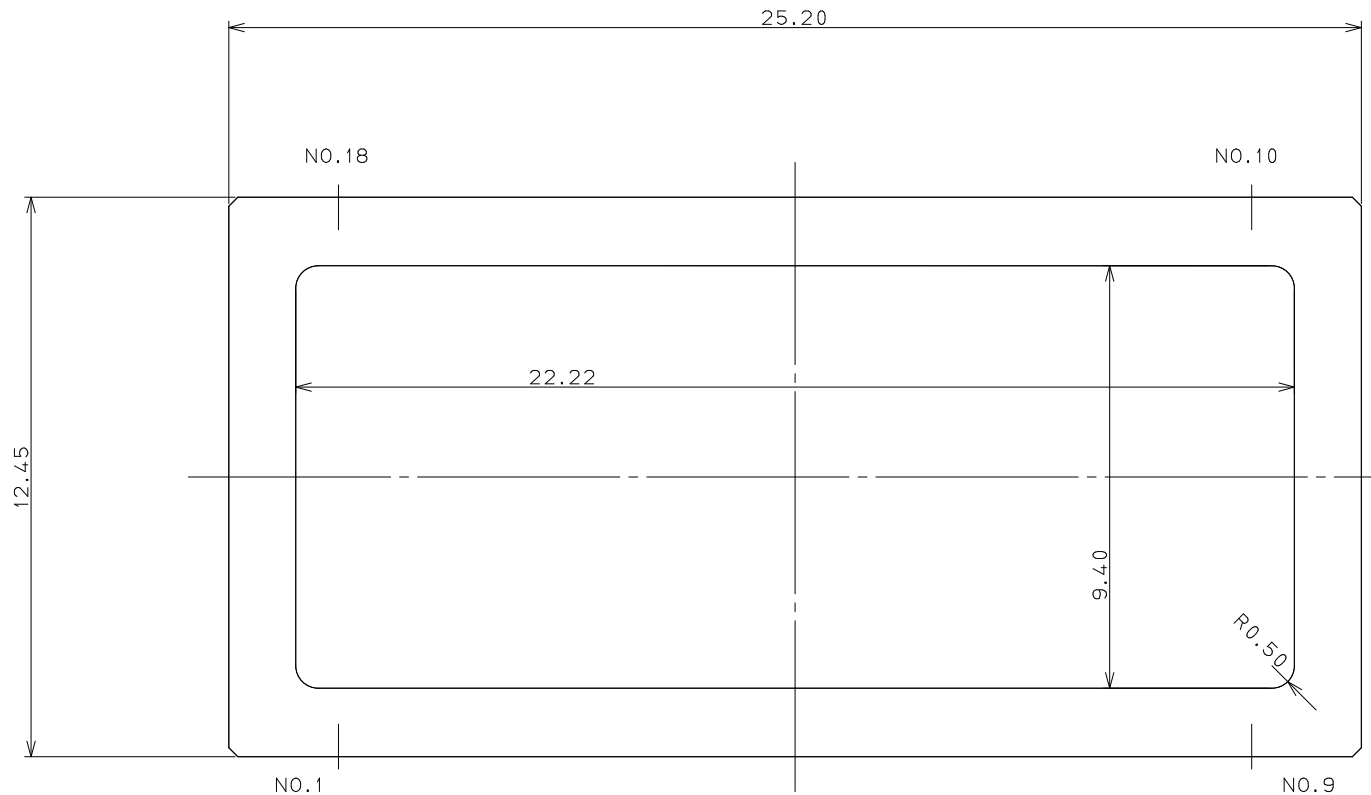
③ RING	KOVAR			
② LEAD	ALLOY42			
① CERAMIC	BA-914			
Item Name	Material	Description	Rev.	Description
UNLESS OTHERWISE SPECIFIED		DRAWN		
TOLERANCES: ± 1%		S. OKADA		NGK SPARK PLUG CO., LTD.
N. L. T. 1 DECIMALS X.X ± 0.25		CHECKED		TITLE
2 DECIMALS X.XX ± 0.13		K. MATSUHASHI		18LD HYBRID PKG
CUSTOMER	APPROVED	H. MIYAMOTO		DWG NO.
NTK OPEN	UNIT	MM		IDK18F2-906L
DWG NO.	SCALE	/		



B/G PADS DETAIL

MODIFIED DWG NO.	
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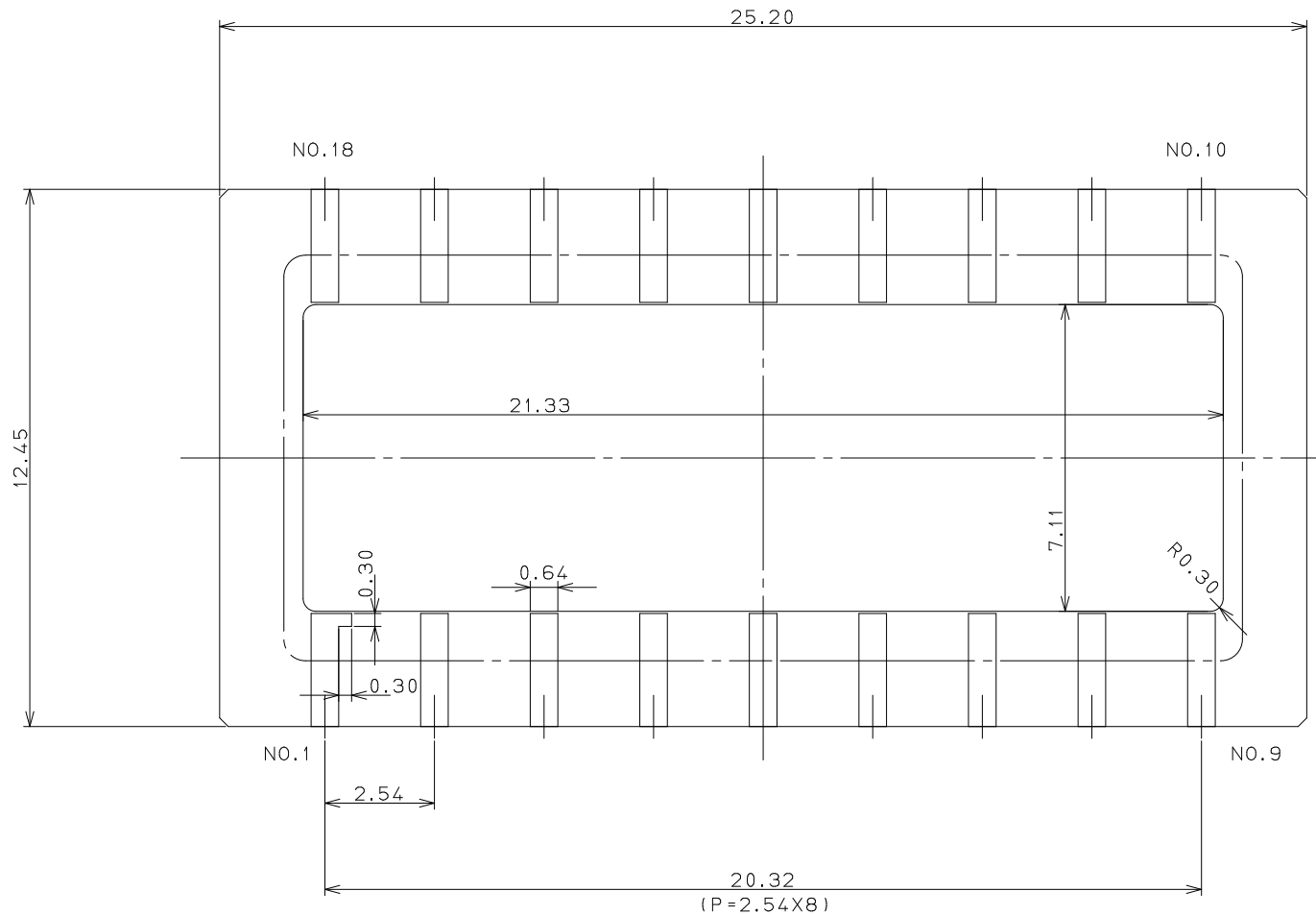
UNLESS OTHERWISE SPECIFIED TOLERANCES: $\pm 1\%$ N. L. T. 1 DECIMALS X.X ± 0.25 2 DECIMALS X.XX ± 0.13		DRAWN S. OKADA	Rev. Description Date
CUSTOMER NTK OPEN		CHECKED K. MATSUHASHI	
DWG NO.		APPROVED H. MIYAMOTO	NGK SPARK PLUG CO., LTD.
		UNIT MM	TITLE B/G PADS DETAIL
		SCALE /	DWG NO. IDK18F2-906L



MODIFIED	DWG NO.
1	

Rev.	Description	Date
	NEW DRAWING	AUG.-18-2021

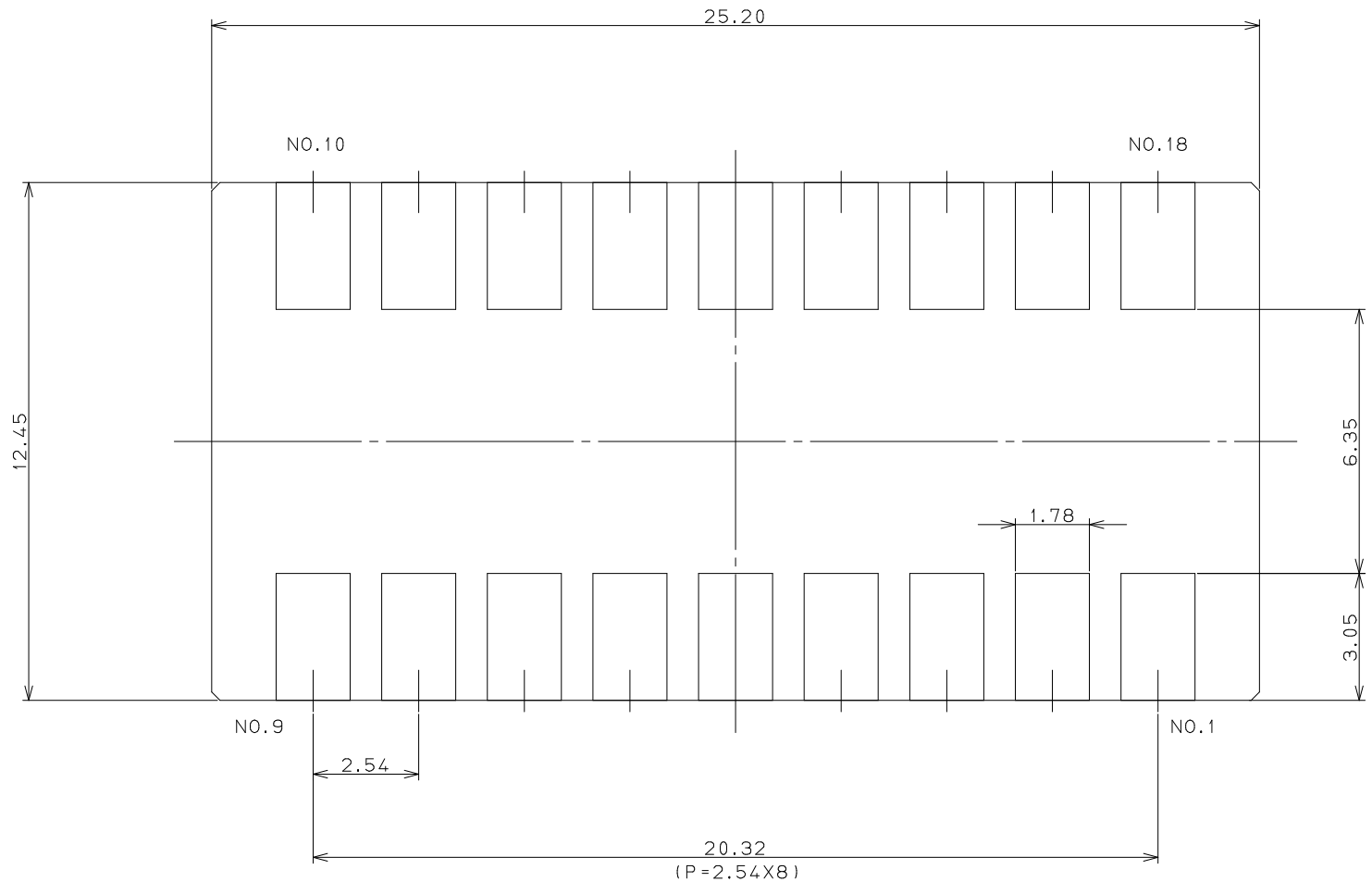
DESCRIPTION	DRAWN	TITLE
FILE NAME	S. OKADA	NGK SPARK PLUG CO., LTD.
CUSTOMER	CHECKED	
DWG NO.	K. MATSUHASHI	S/R PATTERN
	APPROVED	
	H. MIYAMOTO	
	UNIT	
	MM (INCH)	
	SCALE	
	/	



MODIFIED	DWG NO.

Rev.	Description	Date
	NEW DRAWING	AUG.-18-2021

DESCRIPTION	DRAWN	NGK SPARK PLUG CO., LTD.
FILE NAME	S. OKADA	TITLE
CUSTOMER	CHECKED	B/G PATTERN
DWG NO.	K. MATSUHASHI	DWG NO.
	APPROVED	
	H. MIYAMOTO	
	UNIT	
	MM (INCH)	
	SCALE	
	/	



MODIFIED DWG NO.	
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DESCRIPTION	DRAWN S. OKADA	Rev. Description Date
FILE NAME pd9061-e	CHECKED K. MATSUHASHI	NEW DRAWING AUG.-18-2021
CUSTOMER NTK OPEN	APPROVED H. MIYAMOTO	NGK SPARK PLUG CO., LTD.
DWG NO.	UNIT MM (INCH)	TITLE BOTTOM PAD
	SCALE /	DWG NO. P-IDK-332A-01

PART NO.	SHEET OF
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