



Chelsea Part # LCL320R1		
DIMENSION	TOLERANCE	
A	.320	+/- .003
B	.255	+/- .003
C	.280	+/- .003
D	.215	+/- .003
R1	.025	+/- .005
R2	.015	+/- .005
L	.010	+/- .001
P	.0021	+/- .0003

**NOTES:**

- LID MATERIAL: Alloy 42 or Kovar
- PLATING:
  - 1st LAYER: 50/350 micro inches Ni
  - 2nd LAYER: Au
  - 3rd LAYER: 50/350 micro inches Ni
  - 4th LAYER: 25 micro inches Au
- Note: Total Au layers 50 to 225 micro inches  
Total Ni layers not to exceed 450 micro inches
3. PREFORM: 80+/- 1% Au 20% Sn
4. FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.

