



Chelsea Part # LCL450R2		
DIMENSION	TOLERANCE	
A	.450	+/- .003
B	.270	+/- .003
C	.390	+/- .003
D	.230	+/- .003
R1	.030	+/- .005
R2	.020	+/- .005
L	.010	+/- .001
P	.0021	+/- .0003

**NOTES:**

- LID MATERIAL: Alloy 42 or Kovar
- PLATING:
  - 1st LAYER: 50/350 micro inches Ni
  - 2nd LAYER: Au
  - 3rd LAYER: 50/350 micro inches Ni
  - 4th LAYER: 25 micro inches Au

Note: Total Au layers 50 to 225 micro inches  
Total Ni layers not to exceed 450 micro inches
- PREFORM: 80+/- 1% Au 20% Sn
- FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.

