



Chelsea Part # LCL818R		
DIMENSION	TOLERANCE	
A	.818	+/- .003
B	.498	+/- .003
C	.748	+/- .003
D	.428	+/- .003
R1	.010	+/- .005
R2	.003	+/- .005
L	.010	+/- .001
P	.0021	+/- .0003

NOTES:

- LID MATERIAL: Alloy 42 or Kovar
 - PLATING:
 - 1st LAYER: 50/350 micro inches Ni
 - 2nd LAYER: Au
 - 3rd LAYER: 50/350 micro inches Ni
 - 4th LAYER: 25 micro inches Au
- Note: Total Au layers 50 to 225 micro inches
Total Ni layers not to exceed 450 micro inches
- PREFORM: 80+/- 1% Au 20% Sn
 - FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.

