



NOTES

MAT'L : KOVAR OR ALLOY 42

PLATING : 1st LAYER 50/350 MICROINCHES Ni  
2nd LAYER 25 MICROINCHES MINIMUM Au  
3rd LAYER 50/350 MICROINCHES Ni  
4th LAYER 25 MICROINCHES MINIMUM Au

NOTES : TOTAL NICKEL LAYERS SHALL NOT EXCEED 450  
MICROINCHES AND THE SUM  
OF BOTH GOLD LAYERS SHALL BE  
50 MICROINCHES MINIMUM.

PREFORM - 80% ±1% Au  
20% Sn

FLATNESS : ONE MIL (.001) MAXIMUM PER 1/2" T.I.R  
TOLERANCES TO BE (XXX) 3 PLACES ±.003 UNLESS OTHERWISE  
NOTED

DESIGN	BV	01/29 99	DESCRIPTION COMBO
APPRO	NLM	01/29 99	PART NAME LID & PREFORM ASS'Y
			SCALE 4 = 1 DEPT
			LCL160R
			PART No. HR-C-3088-21-25MT/100MNI-S
			REV