



Chelsea Part # LCL615R		
DIMENSION		TOLERANCE
A	.615	+/- .003
B	.365	+/- .003
C	.565	+/- .003
D	.315	+/- .003
R1	.020	+/- .005
R2	.020	+/- .005
L	.010	+/- .001
P	.0021	+/- .0003

NOTES:

1. LID MATERIAL: Alloy 42 or Kovar
 2. PLATING:
 - 1st LAYER: 50/350 micro inches Ni
 - 2nd LAYER: 50u" Au min
- Note: Total Au layers 50 to 225 micro inches
Total Ni layers not to exceed 450 micro inches
3. PREFORM: 80+/- 1% Au 20% Sn
 4. FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.

