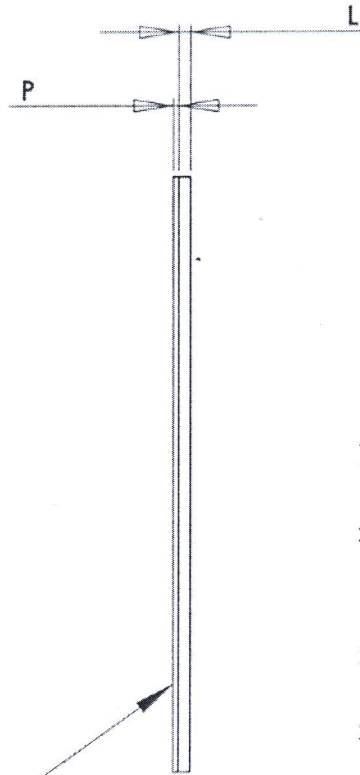
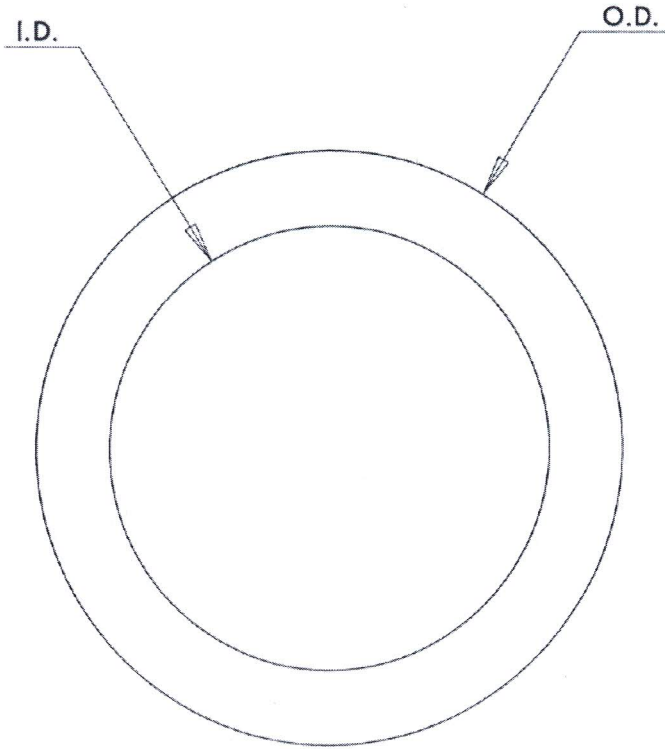


		REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION			



DWG # LCL638D		
DIMENSION	TOLERANCE	
O.D.	.638	+/- .003
I.D.	.575	+/- .003
L	.015	+/- .001
P	.0028	+/- .0003

PREFORM
(SEE NOTE 3)

NOTES:

- LID MATERIAL: KOVAR or ALLOY 42
- PLATING:
 - 1st LAYER: 50/350 micro inches Ni
 - 2nd LAYER: 50 MIN micro inches Au
 NOTE: Total Au layer 50 to 225 micro inches
Total Ni layer not to exceed 450 micro inches
- PREFORM: 80 +/- 1% Au 20% Sn
- FLATNESS: ONE MI (.001) MAX. PER 1/2" T.L.R.

Chelsea Technology, Inc.

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF WILLIAMS ADVANCED MATERIALS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF WILLIAMS ADVANCED MATERIALS IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	F.S.	
		TOLERANCES:	CHECKED	M.D.	
		FRACTIONAL ± 1/32	ENG APPR	M.D.	
		ANGULAR, MACH ± 1 Degree	MFG APPR	F.S.	
		TWO PLACE DECIMAL ± .015	Q.A.	M.D.	
		THREE PLACE DECIMAL ± .005			
		MATERIAL --			
		FINISH --			
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				



ROUND
FRAME/LID ASSEMBLY

DWG # C-2414-28-50M/50/350NI-T15