



| Chelsea Part # LCL472R | | |
|------------------------|-----------|-----------|
| DIMENSION | TOLERANCE | |
| A | .472 | +/- .003 |
| B | .282 | +/- .003 |
| C | .331 | +/- .003 |
| D | .228 | +/- .003 |
| R1 | .030 | +/- .002 |
| R2 | .030 | +/- .005 |
| L | .010 | +/- .001 |
| P | .0021 | +/- .0003 |

NOTES:

- LID MATERIAL: Alloy 42 or Kovar
- PLATING:
 - 1st LAYER: 50-350 micro inches Ni
 - 2nd LAYER: 50 micro inches minimum Au
- PREFORM: 80+/- 1% Au 20% Sn
- FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.

