



Chelsea Part # LCL585R		
DIMENSION	TOLERANCE	
A	.585	+/- .003
B	.340	+/- .003
C	.535	+/- .003
D	.265	+/- .003
R1	.030	+/- .005
R2	.020	+/- .005
L	.010	+/- .001
P	.0021	+/- .0003

**NOTES:**

1. LID MATERIAL: Alloy 42 or Kovar

2. PLATING:

1st LAYER: 50/350 micro inches Ni

2nd LAYER: 50u" Au min

Note: Total Au layers 50 micro inches

Total Ni layers not to exceed 350 micro inches

3. PREFORM: 80+/- 1% Au 20% Sn

4. FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.



<p>FRAME / LID ASSEMBLY</p>
<p>C-2177-21-50M/50/350NI-S</p>