



Chelsea Part # LCL515S2		
DIMENSION		TOLERANCE
A	.515	+/- .003
B	.515	+/- .003
C	.420	+/- .003
D	.420	+/- .003
R1	.030	+/- .005
R2	.020	+/- .005
L	.010	+/- .001
P	.0021	+/- .0003

NOTES:

- LID MATERIAL: Alloy 42 or Kovar
 - PLATING:
 - 1st LAYER: 50/350 micro inches Ni
 - 2nd LAYER: Au
 - 3rd LAYER: 50/350 micro inches Ni
 - 4th LAYER: 25 micro inches Au
- Note: Total Au layers 50 to 225 micro inches
Total Ni layers not to exceed 450 micro inches
- PREFORM: 80+/- 1% Au 20% Sn
 - FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.



FRAME / LID ASSEMBLY
C-2040-21-50M/50/350NI-S