



Chelsea Part # LCL855S		
DIMENSION	TOLERANCE	
A	.855	+/- .003
B	.855	+/- .003
C	.785	+/- .003
D	.785	+/- .003
R1	.030	+/- .005
R2	.020	+/- .005
L	.015	+/- .001
P	.0024	+/- .0003

NOTES:

1. LID MATERIAL: Alloy 42 or Kovar
 2. PLATING:
 - 1st LAYER: 50/350 micro inches Ni
 - 2nd LAYER: 50u" Au min
- Note: Total Au layers 50 micro inches
Total Ni layers not to exceed 350 micro inches
3. PREFORM: 80+/- 1% Au 20% Sn
 4. FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.



FRAME / LID ASSEMBLY
C-1919-24-50M/50/350NI-T15