



Chelsea Part # LCL280R		
DIMENSION	TOLERANCE	
A	.280	+/- .003
B	.230	+/- .003
C	.220	+/- .003
D	.170	+/- .003
R1	.015	+/- .005
R2	.010	+/- .005
L	.010	+/- .001
P	.021	+/- .0003

NOTES:

1. LID MATERIAL: Alloy 42 or Kovar

2. PLATING:

1st LAYER: 50/350 micro inches Ni

2nd LAYER: 50u" Au min

Note: Total Au layers 50 micro inches

Total Ni layers not to exceed 350 micro inches

3. PREFORM: 80+/- 1% Au 20% Sn

4. FLATNESS: ONE MI (.001) MAX. PER 1/2" T.I.R.

