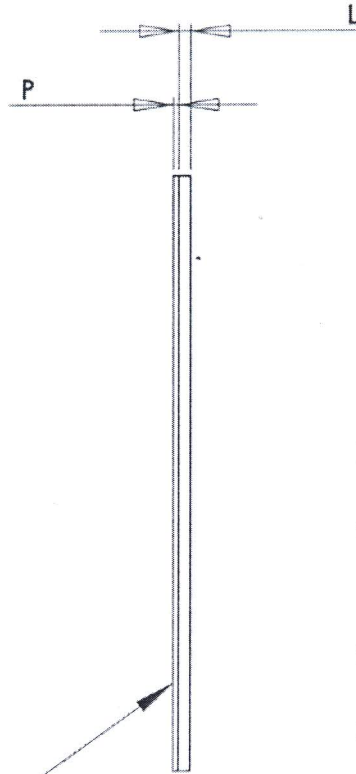
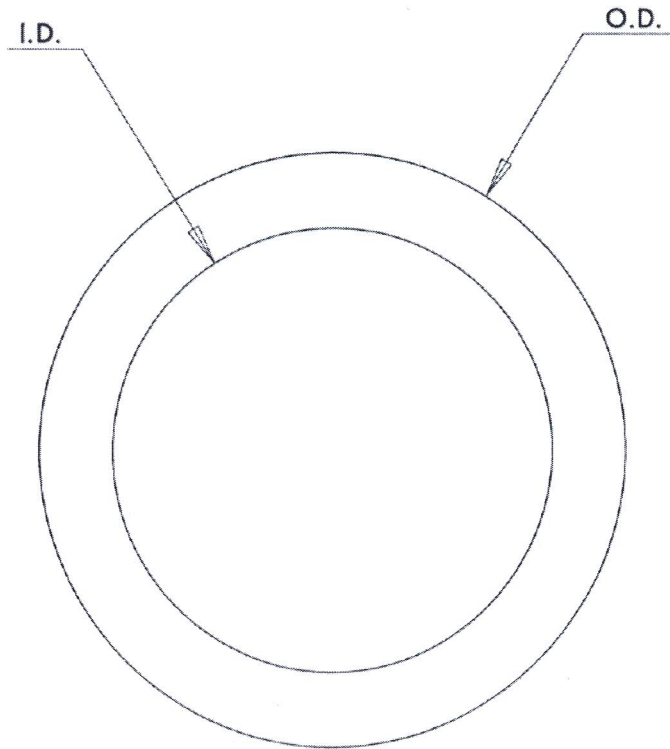


REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	

DWG # LCL248D		
DIMENSION	TOLERANCE	
O.D.	.248	+/- .003
I.D.	.217	+/- .003
L	.008	+/- .001
P	.0021	+/- .0003



PREFORM  
(SEE NOTE 3)

**NOTES:**

- LID MATERIAL: KOVAR or ALLOY 42
- PLATING:
  - 1st LAYER: 50/350 micro inches Ni
  - 2nd LAYER: 50 MIN micro inches Au
 NOTE: Total Au layer 50 to 225 micro inches  
Total Ni layer not to exceed 450 micro inches
- PREFORM: 80 +/- 1% Au 20% Sn
- FLATNESS: ONE MI (.001) MAX. PER 1/2" T.L.R.

Chelsea Technology, Inc.

**PROPRIETARY AND CONFIDENTIAL**  
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		UNLESS OTHERWISE SPECIFIED:	DRAWN	NAME	DATE
		DIMENSIONS ARE IN INCHES	CHECKED	F.S.	
		TOLERANCES:	ENG APPR	M.D.	
		FRACTIONAL ± 1/32	MFG APPR	F.S.	
		ANGULAR, MAX ± 1 Degree	Q.A.	M.D.	
		TWO PLACE DECIMAL ± .015	CONTROLS		
		THREE PLACE DECIMAL ± .005			
		MATERIAL --			
NEXT ASSY	USED ON	FINISH --			
APPLICATION		DO NOT SCALE DRAWING			



**ROUND  
FRAME/LID ASSEMBLY**

DWG # C-1296-21-50M/50/350NI-T8