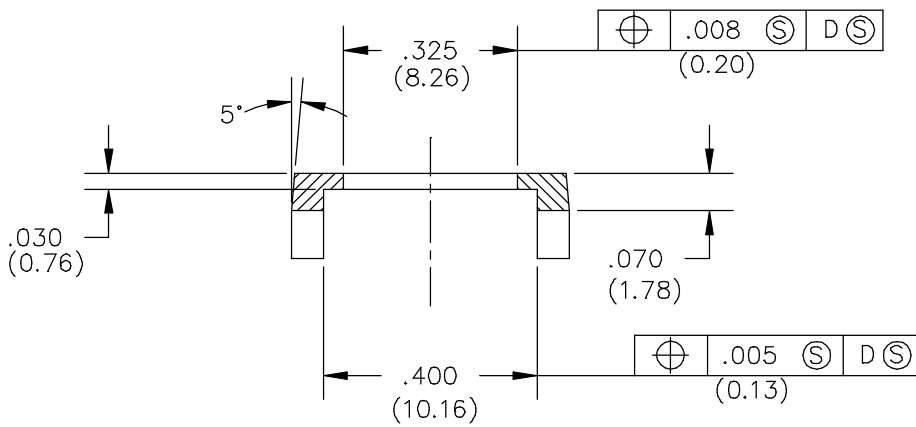
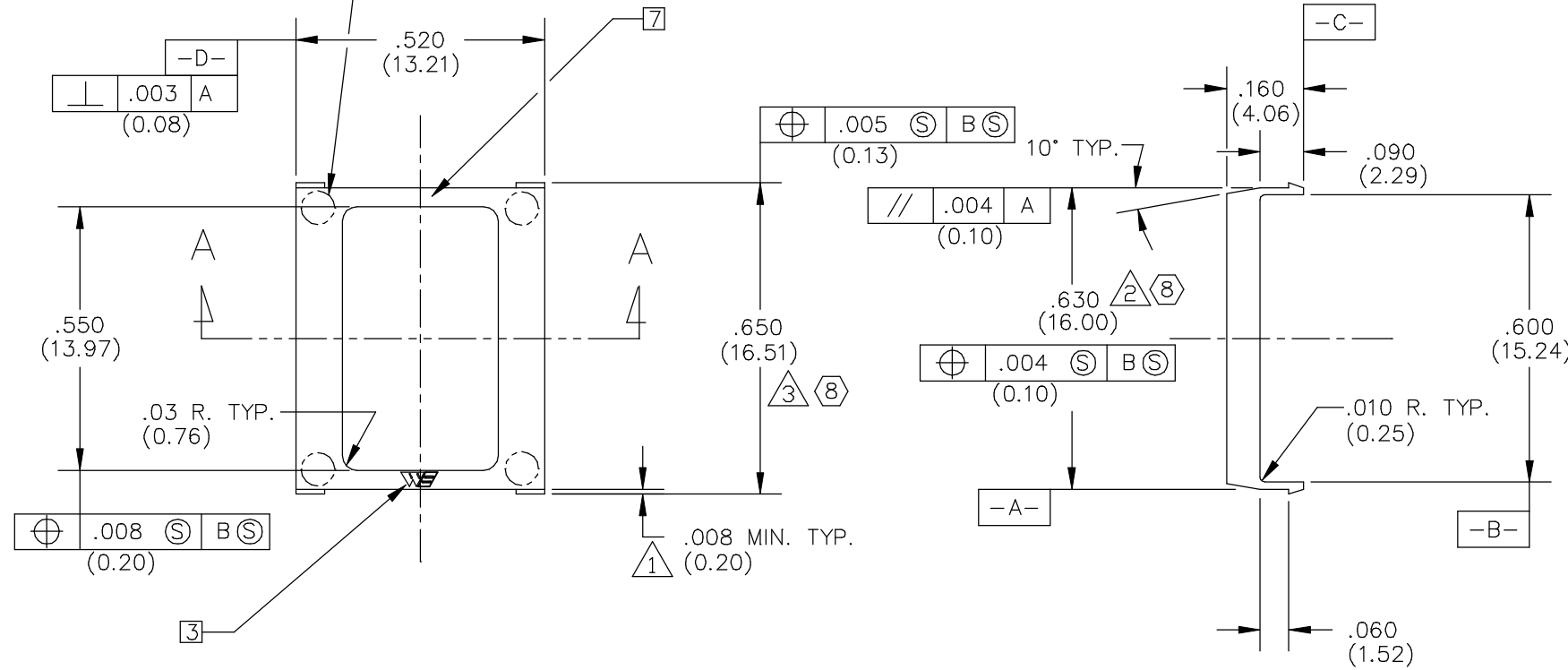


REV.	DATE	BY	ECN No.	REV.	DATE	BY	ECN No.	REV.	DATE	BY	ECN No.
D1	8-2-90	GS	90-0353	D2	11-19-91	CG	91-0559	D3	10-12-93	MR	93-0465
D4	9-22-95	KM	95-0527								

EJECTOR PIN LOCATION SHOWN FOR REF. ONLY



SECTION A - A

- ⑧ THE FOLLOWING DIMENSIONS ARE DEVIATED FOR THE LIFE OF THE EXISTING TOOL ONLY:  
 $.650 \pm .005 (16.51 \pm .13)$  TO  $.645 \pm .005 (16.38 \pm .13)$   
 $.630 \pm .005 (16.00 \pm .13)$  TO  $.627 \pm .005 (15.93 \pm .13)$
- ⑦ ALL CAVITIES TO BE IDENTIFIED. LOCATE NUMBERS IN THIS AREA .002(0.05) HIGH.
- ⑥ MATERIALS SHOWN WITHOUT PART NUMBERS ARE FOR REF. ONLY AND REQUIRE ENGINEERING APPROVAL PRIOR TO USE.  
 (XX.XX DENOTES METRIC DIMENSIONS IN MILLIMETERS.)
- 5 EJECTOR PIN MARKS TO BE FLUSH TO .005(0.13) BELOW SURFACE.
- 4 EJECTOR PIN MARKS TO BE FLUSH TO .005(0.13) BELOW SURFACE.
- ③ WELLS LOGO (WE) LOCATED APPROXIMATELY AS SHOWN .06(1.52) HIGH. RAISED HEIGHT OF LOGO MUST NOT EXCEED TOLERANCE LIMIT OF PART.
- 2 ALL CORNER RADII AND FILLETS SHALL BE .010(0.25) R. MAXIMUM.
- 1 PARTS TO BE MOLDED IN ACCORDANCE TO WELLS SPECIFICATION #QCI-12.

TABLE 1  
039-578-0XX

A	C	P
-	X	-
PART NO. 039-578-0XX		

	MATERIAL ③								
	1	2	3	4	5	6	7	8	9
COLOR	PSO	PBT	PPS		ESD	HI TEMP			
0	NAT.	0211							
1	PINK		---	---	---	0285			
2	BLUE		---	---	---				
3	GREEN		---	---	---				
4	BLACK		---	---	---				

CUSTOMER DRAWING

LEGEND	ITEM	PART NUMBER	QTY	DESCRIPTION
◇	CRITICAL	MATERIAL	DRAWN G-0-S	DATE 7-31-90
△	MAJOR	SEE TABLE #1	CHECKED KEN M.	DATE 8-8-90
ALL OTHERS	MINOR	FINISH	PROJ. ENG. RALSTIN	DATE 8-8-90
LAST NUMBER USED WAS : 3		DO NOT SCALE	CHIEF ENG. LYZINSKI	DATE 8-13-90
NUMBERS IN CRITICAL & MAJOR DIMENSIONS ARE RANDOMLY PLACED AND HAVE NO SPECIFIC ORDER IN THE WAY THAT THEY HAVE BEEN NUMBERED.		TOLERANCES .XX ±.01(±0.25) .XXX ±.005(±0.13) .XXXX ±.001(±0.025) ANGLE ±1°	MFG. ENG. D.S.	DATE 9-16-90
PART NO. 039-578-0XX		QUALITY W.H.	DATE 8-16-90	
				WELLS ELECTRONICS SOUTH BEND, INDIANA
				PART NAME FLAT PACK CLIP ONE-PIECE CARRIER
				PART NO. 039-578-0XX REV. D4
				SCALE 4X SHEET
				CAD DWG NO. 039-578C SUB-DIR ON SERVER CARRIERC\